

Corrosion resistance

Resistance table

The table below provides a summary of the resistance to different media for metal materials most commonly used for flexible elements. The table has been drawn up on the basis of relevant sources in accordance with the state of the art; it makes no claims to completeness.

The main function of the table is to provide the user with an indication of which materials are suitable or of restricted suitability for the projected application, and which can be rejected right from the start.

The data constitutes recommendations only, for which no liability can be accepted. The exact composition of the working medium, varying operating states and other boundary operating conditions must be taken into consideration when choosing the material.

Corrosion resistance

Table key

Assessment	Corrosion behaviour	Suitability
0	resistant	suitable
1	uniform corrosion with reduction in thickness of up to 1 mm/year	restricted suitability
P	risk of pitting corrosion	
S	risk of stress corrosion cracking	
2	hardly resistant, uniform corrosion with reduction in thickness of more than 1 mm/year up to 10 mm/year	not recommended
3	not resistant (different forms of corrosion)	unsuitable

Meanings of abbreviations

adp:	acid dew point
bp:	boiling point
cs:	cold-saturated (at room temperature)
dr:	dry condition
hy:	hydrous solution
me:	melted
mo:	moist condition
sa:	saturated (at boiling point)

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Medium				Materials															
Designation Chemical formula	Concentration %	Temperature C	Non-/low- alloy steels	Stainless steels			Nickel alloys				Copper alloys			Pure metals					
				Ferritic steels	Austenitic steels	Austenitic + Mo	2.4852 / alloy 600	2.4956 / alloy 625	2.4310, 2.4819 / alloy C-4, C-246	2.4360 / alloy 400	2.0882 / alloy CuNi70/30	Tombac	Bronze	Copper	Nickel	Titanium	Tantalum	Aluminium	Silver
				P	P	P	0	0	0	0	0	0	0	0	0	0	0	0	0
Ammonia bromide NH ₄ Br	hy	10	25	3	P	P	P	0	0	1									
Ammonium acetate CH ₃ -COONH ₄				1	0	0	0									0	0		
Ammonium alum NH ₄ Al(SO ₄) ₂	hy	cs	20			0	0												
Ammonium bicarbonate (NH ₄)HCO ₃	hy			0	0	0	0	1	3		3	3		3		0	0		
Ammonium bifluoride NH ₄ HF ₂	hy	10	25	3	3	3	3			0					3	0			
Ammonium bromide see ammonia bromide																			
Ammonium carbonate NH ₄ 2CO ₃	hy	1	20	0	0	0	0	0	0	0	1	0	1		1	1	0	0	0
Ammonium chloride NH ₄ Cl	hy	1	20	1	P	P	P	0	0	0	0	1	1	S	S	1	1	1	1
	hy	10	100	1	P	P	P	0	0	0	0	1	1	S	S	1	1	1	1
	hy	50	bp	1	P	P	P	0	1	0	1	1	1			1	1	1	1
Ammonium fluoride NH ₄ F	hy	10	25	1	1	0	0			0						1	0		
	hy	70	3	3						0									
	hy	20	80	3	3	3				0				3	3	3		0	
Ammonium fluosilicate (NH ₄) ₂ SiF ₆	hy	20	40	3	1	0	0	0	0	0	0					0			
Ammonium formate HCOONH ₄	hy	10	20	1	0	0	0	0	0	0	0					0	0	0	0
	hy	10	70													0	0	0	0
Ammonium hydroxide NH ₄ OH		100	20		0	0	0	0	0	0	0	3	3		3	0	0	1	
Ammonium nitrate NH ₄ NO ₃	hy	5	20	3	0	0	0	0	1	0	0	3	3		3	3		0	0
	hy	100	bp	3	0	0	0	0	0	0	0	3	3		3	3		0	0
Ammonium oxalate (COONH ₄) ₂	hy	10	20	1	1	0	0	1	0	0	1	1				1	0		
	hy	10	bp	3	3	1	0	1	0	1	1	1			1	1	0		
Ammonium perchlorate NH ₄ ClO ₄	hy	10	20		P	P	P			1						0			

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				P	P	P	0	0	0	0	0	0	0	0	0	0	0	0	0
Ammonium persulphate (NH ₄) ₂ S ₂ O ₈	hy	5	20	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0
	hy	10	25	3	1	1	1	0	1	0	0	0	0	0	0	0	0	0	0
Ammonium phosphate NH ₄ H ₂ PO ₄	hy	5	25	0	1	1	0	0	1	0	0	1	1						
Ammonium rhodanide NH ₄ CNS				0	0	0													
Ammonium sulphate (NH ₄) ₂ SO ₄	hy	1	20	0	0	0	0	0	1	0	0	1	3		3	3	1	0	P
	hy	10	20	0	1	1	0	0	3	0	0	1	3		3	3	1	0	P
	hy	10	bp	1	0	0	0	0	3	1	2	3	3		3	3	0	0	1
Ammonium sulphite (NH ₄) ₂ SO ₃	cs	20	bp	3	1	1	3	3		3	3				3	3	0	0	
Ammonium sulphocyanate see ammonium rhodanide																			
Amyl acetate CH ₃ -COOC ₅ H ₁₁	all	20	bp	1	1	1	1	1	0	1	1	1	1	1	1	1	0	1	0
Amyl alcohol C ₅ H ₁₁ OH	100	20	bp	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1
Amyl chloride CH ₃ (CH ₂) ₃ CH ₂ Cl	100	bp	1		P	P	0	1	0	0	1	0				0	1	0	3
Amyl thiol	100	160			0	0			0										
Aniline C ₆ H ₅ NH ₂	100	20			0	0	0	1	0	0	3	3	3	3	3	3	0	0	0
	100	180			1	1			1	1	1								0
Aniline chloride C ₆ H ₅ NH ₂ HCl	hy	5	20	P	P	P			0	0		3				3	3	0	3
	hy	5	100																
Aniline hydrochloride see anilin chloride																			
Aniline sulphate		20			0				0										1
Aniline sulphite hy	hy	10	20		0	0		1	0		0								
	cs	20	20																
Antifreeze Glyssantine		20		0	0	0	0	0	0	0	0	0					0	0	0

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Medium		Materials																			
Designation Chemical formula	Concentration		Temperature		Non-/low-alloy steels		Stainless steels		Nickel alloys				Copper alloys		Pure metals						
	%	C	Non-/low-alloy steels	Ferritic steels	Austenitic steels	Austenitic + Mo	steels 2.4658 / alloy	8252.4816 / alloy 600	2.4856 / alloy 625	2.4610, 2.4819 / alloy C-4, C-246	2.4360 / alloy 400	2.0882 / alloy CUNI 70/30	Tombac	Bronze	Copper	Nickel	Titanium	Tantalum	Aluminium	Silver	
Dibromethane CH ₂ Br-CH ₂ Br			1		0	0										0				3	
Dichlorofluoromethane CF ₂ Cl ₂	dr dr mo		bp 20 20	0 0 0	0 0 0	0 0 0	0 0 0	0 0 0	0 0 0	0 0 0	0 0 0	0 0 0	0 0 0	0 0 0	0 0 0	0 0 0	0 0 0	0 0 0	0 0 0	0 0 0	
Dichloroethane CH ₂ Cl-CH ₂ Cl	dr mo	100 100	20 20	0 P P	P P P	P P P	1 0 0	0 0 0	0 0 0	0 0 0	0 0 0	0 1 0	1 1 0	1 1 0	0 0 0	0 0 0	0 0 0	0 0 0	0 0 0	1 1 1	
Dichloroethylene see acethylene dichloride																					
Diethyl ether (C ₂ H ₅) ₂ O				0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
Ethane CH ₃ -CH ₃			20	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
Ether see diethyl ether																					
Ethereal oils			20	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
Ethyl alcohol C ₂ H ₅ OH	all all	20 bp	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
Ethylbenzene C ₆ H ₅ -C ₂ H ₅			1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
Ethyl chloride C ₂ H ₅ Cl			0	S	S	S	0	0	0	1	0	0	1	1	1	0	0	0	1	0	
Ethylene CH ₂ =CH ₂			20	0	0	0	0												0		
Ethylene dibromide see dibromethane																					
Ethylene dichloride see dichloroethane																					
Ethylene glycol CH ₂ OH-CH ₂ OH	100	20	0	0	0	0	0	1	0	0	1	0	0	0	0	1	0	0	0	0	
Exhaust gases see combustion gas																					

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	%	C	Non-/low-alloy steels	Ferritic steels	Austenitic steels	Austenitic + Mo	steels 2.4658 / alloy	8252.4816 / alloy 600	2.4856 / alloy 625	2.4610, 2.4819 / alloy C-4, C-246	2.4360 / alloy 400	2.0882 / alloy CUNI 70/30	Tombac	Bronze	Copper	Nickel	Titanium	Tantalum	Aluminium	Silver	
Fats			0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
Fatty acid C ₁₇ H ₃₃ COOH																					
		100	20	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
		100	60	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3
		100	150	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3
		100	180	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3
		100	300	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3
Fixing salt see sodium thiosulphate																					
Flue gases see combustion gases																					
Fluorine F	mo dr dr dr	100 100 100 100	20 20 200 500	0 0 0 0	0 0 P P	0 0 P P	0 0 0 0	0 0 0 0	0 0 0 0	0 0 0 0	0 0 0 0	0 0 0 0	0 0 0 0	0 0 0 0	0 0 0 0	0 0 0 0	0 0 0 0	0 0 0 0	0 0 0 0	0 0 0 0	0 0 0 0
Fluorosilicic acid H ₂ (SiF ₆) vapour		100 25 70	20 20 20	3 3 3	3 3 3	P P P	P P P	1 1 1	1 1 1	1 1 1	3	1 3 3	3 1 1	1 1 1	1 1 1	1 1 1	3 3 3	2		3 3 3	
Formaldehyde CH ₂ O	hy hy hy	10 40 all	20 20 bp	3 3 3	0 0 0	0 0 0	0 0 0	0 0 0	0 0 0	0 0 0	0 0 0	0 0 0	0 0 0	0 0 0	0 0 0	0 0 0	0 0 0	0 0 0	0 0 0	1 1 3	0 0 0
Formic acid HCOOH		10 10 80 85	20 bp bp 65	3 3 3 3	3 3 3 3	1 3 3 3	1 3 3 3	0 0 0 0	1 1 0 0	0 0 0 0	1 0 0 2	0 1 0 0	0 1 0 0	0 0 3 2	0 0 0 0	0 0 1 1	0 0 3 3	0 0 1 3	0 0 3 3	0 0 3 3	0 0 3 3
Fuels Benzine Benzene Benzine-alcohol-mixture Diesel oil			20 20 bp 20	0 0 0 0	0 0 0 0	0 0 0 0	0 0 0 0	0 0 0 0	0 0 0 0	0 0 0 0	0 0 0 0	0 0 0 0	0 0 0 0	0 0 0 0	0 0 0 0	0 0 0 0	0 0 0 0	0 0 0 0	0 0 0 0	0 0 0 0	
Furfural		100 100	25 bp	1 3	1 1	1 1	1 1					0 0	0 0	3 0	0 3	0 0	0 0	0 0	0 0	0 0	0 0
Gallic acid C ₆ H ₂ (OH) ₃ COOH	hy	1 10 100	20 bp	1 3	0 0 0	0 0 0	0 0 0					0 3								0 0 0	

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Perchloroethane see hexachlorethane																									
Perchloric acid (60%) HClO ₄	10 100	20 20	3 3	3 3	3 3	3 3																			
Perchloroethylene C ₂ Cl ₄		20 bp	0 0	0 1	0 1	0 1								0 1	0 1	0 0	0 0						0 3		
Perhydrol see hydrogen superoxide																									
Petroleum		20 bp	0 0	0 0	0 0	0 0	0 0	0 0	0 0	0 0	0 0	0 0	0 1	0 0	0 0	0 3	0 0						0 0		
Petrol see benzene (benzene)																									
Phenol see carboic acid																									
Phloroglucinol C ₆ H ₃ (OH) ₃		20	0	0	0	0	0	0	0	0	0														
Phosgene COCl ₂	dr	20	0	0	0	0	0	0	0	0	0														
Phosphoric acid H ₃ PO ₄	hy hy hy hy hy	1 10 30 60 80 80	20 3 3 3 3	0 3 3 3 3	0 3 3 3 3	0 0 1 1 3	0 0 1 1 0	0 0 1 1 0	0 0 1 1 3	0 0 1 1 3	0 0 1 1 3	0 0 1 1 3	0 0 1 1 3	0 0 1 1 3	0 0 1 1 3	0 0 1 1 3	0 0 1 1 3	0 0 1 1 3	0 0 1 1 3	0 0 1 1 3	0 0 1 1 3	0 0 1 1 3	0 0 1 1 3	0 0 1 1 3	0 0 1 1 3
Phosphorous P	dr	20	0	0	0	0																			
Phosphorous penta- chlorite PCI ₅	dr	100	20	0	0			0							0	1									
Phtalic acid and phtalic anhydride C ₆ H ₄ (COOH) ₂	dr	20 200 bp	0	0	0	0		0	0	0	0	0	0	0	0	0						0	0	0	

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Picric acid C ₆ H ₃ (OH)(NO ₂) ₃	hy hy me	3 cs 150	20 3	0 0	0 0	0 0	3 3	3 3	0 0	0 0	0 0	0 0	0 0	0 0	0 0	0 0	0 0	0 0	0 0	0 0	0 0	1 0 3	0	
Plaster see calcium sulphate																								
Potash lye see potassium hydroxide																								
Potassium K	me	604 800	0	0	0	0			1	1							0	0	1	0	0	0	0	
Potassium acetate CH ₃ -COOK	me hy	100 292 20	1	0	0	0	0	0	0	0	0	0	0	1	1	0	0							
Potassium bisulphate KHSO ₄	hy hy	5 90	20 3	3 3	3 3	2 3	0 3										0	0				0 3		
Potassium bitartrate KC ₄ H ₅ O ₆	hy hy	cs sa	3 3	3 3	0 3	0 1											0	0	1	0	0	0 0		
Potassium bromide KBr	hy	5	30	3	P	P	P	0	1	0	0	1	0	0	0	0	0	0	0	0	0	0	3	
Potassium carbonate K ₂ CO ₃	hy hy	50 50	20 bp	1 3	0 0	0 0	0 0	0 0	0 0	0 0	0 0	0 0	1 3	3 3	1 1	1 1	0 0	0 0	0 0	0 0	0 0	3 3	0	
Potassium chlorate KClO ₃	hy hy	5 sa	20 3	0 0	0 0	0 0	0 0	0 0	1 3	0 0	0 0	1 3	3 3	1 1	1 1	1 3	0 0	0 0	0 0	0 0	0 0	0 1		
Potassium chloride KCl	hy hy hy hy hy	10 10 30 cs sa	20 bp	3 3 3 3 3	0 0 0 0 0	0 0 0 0 0	0 0 0 0 0	0 0 0 0 0	0 0 0 0 0	0 0 0 0 0	0 0 0 0 0	0 0 0 0 0	0 0 0 0 0	0 0 0 0 0	0 0 0 0 0	0 0 0 0 0	0 0 0 0 0	0 0 0 0 0	0 0 0 0 0	0 0 0 0 0	0 0 0 0 0	1 1 1 1 1	0	
Potassium chromate K ₂ CrO ₄	hy hy	10 10	20 bp	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	
Potassium cyanide KCN	hy hy	10 10	20 bp	3	0	0	0	0	0	0	0	0	0	3	0	1	3	3	3	3	3	0	3	

